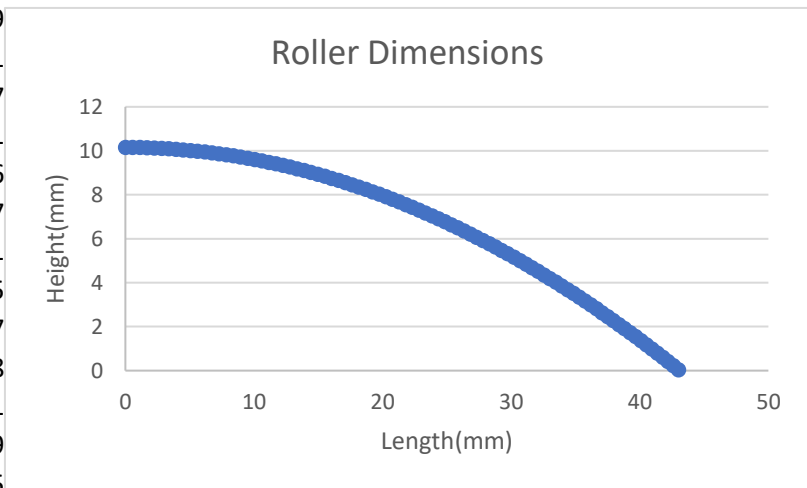


| s    | alpha    | d        | l        | theta    | Rr       | h        |
|------|----------|----------|----------|----------|----------|----------|
| 0    | 0        | 40.64    | 10.16    | 1.570796 | 10.16    | 0        |
| 0.5  | 0.008699 | 40.64154 | 10.15846 | 1.564645 | 10.15827 | 0.562488 |
| 1    | 0.017398 | 40.64615 | 10.15385 | 1.558495 | 10.15308 | 1.124905 |
| 1.5  | 0.026093 | 40.65384 | 10.14616 | 1.552347 | 10.14443 | 1.687181 |
| 2    | 0.034785 | 40.6646  | 10.1354  | 1.546202 | 10.13234 | 2.249244 |
| 2.5  | 0.043471 | 40.67843 | 10.12157 | 1.540063 | 10.11679 | 2.811024 |
| 3    | 0.052151 | 40.69533 | 10.10467 | 1.533929 | 10.09781 | 3.372451 |
| 3.5  | 0.060822 | 40.71529 | 10.08471 | 1.527802 | 10.07539 | 3.933455 |
| 4    | 0.069485 | 40.73831 | 10.06169 | 1.521683 | 10.04956 | 4.493967 |
| 4.5  | 0.078137 | 40.76438 | 10.03562 | 1.515573 | 10.02032 | 5.053919 |
| 5    | 0.086778 | 40.7935  | 10.0065  | 1.509474 | 9.987692 | 5.613241 |
| 5.5  | 0.095406 | 40.82566 | 9.974339 | 1.503386 | 9.951685 | 6.171867 |
| 6    | 0.104019 | 40.86086 | 9.939143 | 1.49731  | 9.912319 | 6.729731 |
| 6.5  | 0.112617 | 40.89908 | 9.900922 | 1.491249 | 9.869613 | 7.286766 |
| 7    | 0.121198 | 40.94032 | 9.859682 | 1.485202 | 9.823586 | 7.842907 |
| 7.5  | 0.129761 | 40.98457 | 9.815435 | 1.47917  | 9.774262 | 8.398091 |
| 8    | 0.138306 | 41.03181 | 9.768188 | 1.473156 | 9.721662 | 8.952255 |
| 8.5  | 0.14683  | 41.08205 | 9.717953 | 1.467159 | 9.665811 | 9.505337 |
| 9    | 0.155332 | 41.13526 | 9.66474  | 1.461182 | 9.606736 | 10.05728 |
| 9.5  | 0.163812 | 41.19144 | 9.608562 | 1.455224 | 9.544462 | 10.60801 |
| 10   | 0.172268 | 41.25057 | 9.549429 | 1.449287 | 9.47902  | 11.15749 |
| 10.5 | 0.1807   | 41.31264 | 9.487355 | 1.443372 | 9.410437 | 11.70565 |
| 11   | 0.189105 | 41.37765 | 9.422354 | 1.43748  | 9.338745 | 12.25244 |
| 11.5 | 0.197484 | 41.44556 | 9.354438 | 1.431611 | 9.263975 | 12.7978  |
| 12   | 0.205834 | 41.51638 | 9.283623 | 1.425767 | 9.18616  | 13.34168 |
| 12.5 | 0.214156 | 41.59008 | 9.209922 | 1.419949 | 9.105334 | 13.88403 |
| 13   | 0.222447 | 41.66665 | 9.133351 | 1.414156 | 9.021532 | 14.4248  |
| 13.5 | 0.230708 | 41.74607 | 9.053927 | 1.408391 | 8.934789 | 14.96395 |
| 14   | 0.238937 | 41.82833 | 8.971665 | 1.402654 | 8.845142 | 15.50141 |
| 14.5 | 0.247132 | 41.91342 | 8.886582 | 1.396946 | 8.752627 | 16.03716 |
| 15   | 0.255294 | 42.0013  | 8.798695 | 1.391268 | 8.657282 | 16.57115 |
| 15.5 | 0.263422 | 42.09198 | 8.708022 | 1.385619 | 8.559147 | 17.10333 |
| 16   | 0.271514 | 42.18542 | 8.614581 | 1.380002 | 8.45826  | 17.63366 |

R = 50.8    r = 10.516  
R-r = 40.64 mm



|      |          |          |          |          |          |          |
|------|----------|----------|----------|----------|----------|----------|
| 16.5 | 0.279569 | 42.28161 | 8.518389 | 1.374416 | 8.35466  | 18.16211 |
| 17   | 0.287588 | 42.38053 | 8.419467 | 1.368863 | 8.248389 | 18.68864 |
| 17.5 | 0.295569 | 42.48217 | 8.317832 | 1.363343 | 8.139486 | 19.21321 |
| 18   | 0.303511 | 42.5865  | 8.213504 | 1.357856 | 8.027992 | 19.7358  |
| 18.5 | 0.311413 | 42.6935  | 8.106504 | 1.352404 | 7.91395  | 20.25636 |
| 19   | 0.319276 | 42.80315 | 7.996851 | 1.346986 | 7.7974   | 20.77487 |
| 19.5 | 0.327098 | 42.91544 | 7.884565 | 1.341604 | 7.678385 | 21.2913  |
| 20   | 0.334879 | 43.03033 | 7.769667 | 1.336258 | 7.556946 | 21.80563 |
| 20.5 | 0.342618 | 43.14782 | 7.652177 | 1.330948 | 7.433126 | 22.31782 |
| 21   | 0.350314 | 43.26788 | 7.532118 | 1.325675 | 7.306967 | 22.82785 |
| 21.5 | 0.357968 | 43.39049 | 7.40951  | 1.320439 | 7.178511 | 23.33571 |
| 22   | 0.365578 | 43.51562 | 7.284375 | 1.315241 | 7.047801 | 23.84136 |
| 22.5 | 0.373143 | 43.64327 | 7.156735 | 1.310081 | 6.914879 | 24.3448  |
| 23   | 0.380665 | 43.77339 | 7.026611 | 1.30496  | 6.779787 | 24.84601 |
| 23.5 | 0.388141 | 43.90597 | 6.894025 | 1.299877 | 6.642568 | 25.34496 |
| 24   | 0.395571 | 44.041   | 6.759001 | 1.294834 | 6.503263 | 25.84165 |
| 24.5 | 0.402956 | 44.17844 | 6.62156  | 1.28983  | 6.361914 | 26.33606 |
| 25   | 0.410295 | 44.31828 | 6.481724 | 1.284865 | 6.218563 | 26.82817 |
| 25.5 | 0.417587 | 44.46048 | 6.339516 | 1.279941 | 6.07325  | 27.31799 |
| 26   | 0.424832 | 44.60504 | 6.19496  | 1.275057 | 5.926018 | 27.8055  |
| 26.5 | 0.432031 | 44.75192 | 6.048077 | 1.270214 | 5.776907 | 28.29069 |
| 27   | 0.439181 | 44.90111 | 5.898891 | 1.265411 | 5.625956 | 28.77356 |
| 27.5 | 0.446284 | 45.05258 | 5.747424 | 1.260649 | 5.473206 | 29.25411 |
| 28   | 0.453339 | 45.2063  | 5.5937   | 1.255928 | 5.318697 | 29.73232 |
| 28.5 | 0.460346 | 45.36226 | 5.43774  | 1.251248 | 5.162468 | 30.2082  |
| 29   | 0.467304 | 45.52043 | 5.279569 | 1.246609 | 5.004557 | 30.68175 |
| 29.5 | 0.474214 | 45.68079 | 5.11921  | 1.242012 | 4.845002 | 31.15296 |
| 30   | 0.481075 | 45.84332 | 4.956684 | 1.237456 | 4.683842 | 31.62183 |
| 30.5 | 0.487888 | 46.00798 | 4.792016 | 1.232941 | 4.521113 | 32.08838 |
| 31   | 0.494651 | 46.17477 | 4.625228 | 1.228468 | 4.356852 | 32.5526  |
| 31.5 | 0.501366 | 46.34366 | 4.456342 | 1.224036 | 4.191096 | 33.0145  |
| 32   | 0.508031 | 46.51462 | 4.285383 | 1.219646 | 4.023879 | 33.47408 |
| 32.5 | 0.514648 | 46.68763 | 4.112372 | 1.215298 | 3.855238 | 33.93134 |
| 33   | 0.521215 | 46.86267 | 3.937333 | 1.21099  | 3.685206 | 34.38631 |

|      |          |          |          |          |          |          |
|------|----------|----------|----------|----------|----------|----------|
| 33.5 | 0.527733 | 47.03971 | 3.760287 | 1.206725 | 3.513818 | 34.83897 |
| 34   | 0.534202 | 47.21874 | 3.581258 | 1.2025   | 3.341106 | 35.28935 |
| 34.5 | 0.540622 | 47.39973 | 3.400268 | 1.198317 | 3.167104 | 35.73745 |
| 35   | 0.546993 | 47.58266 | 3.217339 | 1.194175 | 2.991844 | 36.18328 |
| 35.5 | 0.553314 | 47.76751 | 3.032494 | 1.190074 | 2.815357 | 36.62685 |
| 36   | 0.559587 | 47.95424 | 2.845755 | 1.186014 | 2.637674 | 37.06818 |
| 36.5 | 0.565811 | 48.14286 | 2.657144 | 1.181994 | 2.458825 | 37.50727 |
| 37   | 0.571986 | 48.33332 | 2.466682 | 1.178016 | 2.27884  | 37.94414 |
| 37.5 | 0.578112 | 48.52561 | 2.274392 | 1.174078 | 2.097749 | 38.37881 |
| 38   | 0.584189 | 48.7197  | 2.080296 | 1.17018  | 1.915579 | 38.81129 |
| 38.5 | 0.590219 | 48.91559 | 1.884414 | 1.166323 | 1.732359 | 39.24158 |
| 39   | 0.5962   | 49.11323 | 1.686768 | 1.162505 | 1.548116 | 39.66972 |
| 39.5 | 0.602132 | 49.31262 | 1.487379 | 1.158727 | 1.362877 | 40.0957  |
| 40   | 0.608017 | 49.51373 | 1.286269 | 1.154989 | 1.176666 | 40.51956 |
| 40.5 | 0.613854 | 49.71654 | 1.083457 | 1.151291 | 0.989511 | 40.9413  |
| 41   | 0.619643 | 49.92103 | 0.878966 | 1.147631 | 0.801436 | 41.36095 |
| 41.5 | 0.625385 | 50.12718 | 0.672816 | 1.144011 | 0.612465 | 41.77851 |
| 42   | 0.63108  | 50.33497 | 0.465026 | 1.140429 | 0.422621 | 42.19401 |
| 42.5 | 0.636727 | 50.54438 | 0.255618 | 1.136885 | 0.231929 | 42.60747 |
| 43   | 0.642328 | 50.75539 | 0.04461  | 1.13338  | 0.04041  | 43.0189  |